

ArWoWear

FLAME PRO SERIES



**Flame Retardant, Vat Dyed
WorkWear Fabrics
Resistant up to 100 Wash**



**Heat and Flame
Protection**



**Welding
Protection**



**Electrical Arc
Protection**

 **ARITEKS**
FUNCTIONAL TECHNICAL FABRICS

1975

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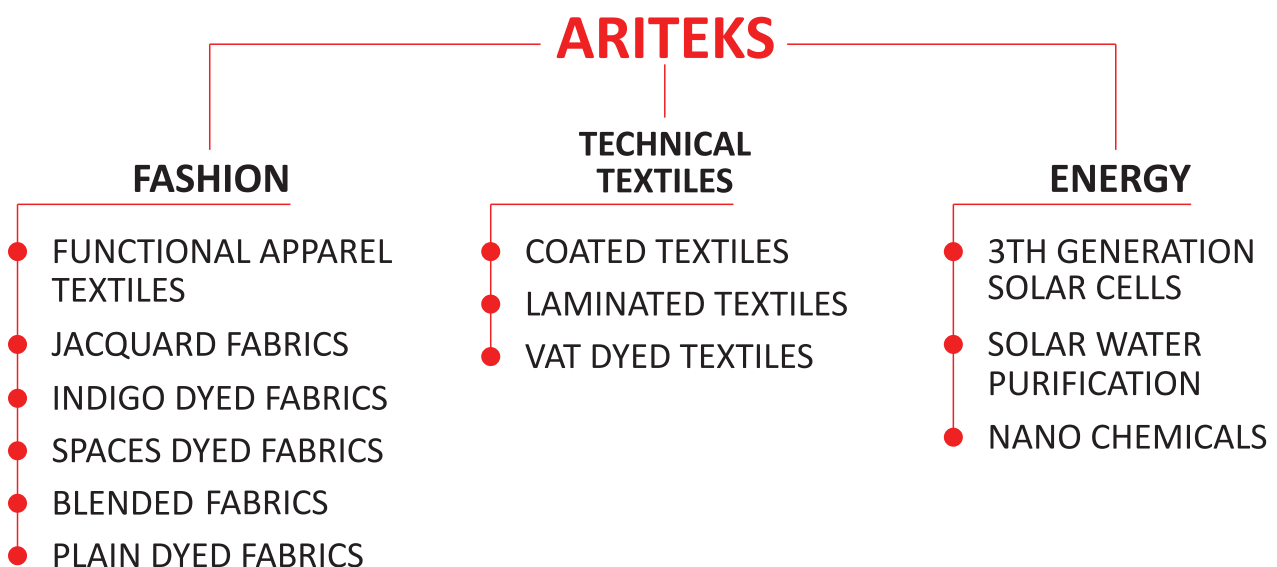
Ariteks, founded as a family owned business in 1975, is the leading textile manufacturer company both in fashion and technical textiles.

By continuously developing high-end technologies it provides solutions to end users in apparel, protective workwear, functional sport, medical wear as well as technical textiles in construction and transportation industries.


























As the pioneer company in special dyeing methods like indigo, vat, space-dye, coating and laminating systems, Ariteks produces highest-quality fabrics both for international and domestic markets.

Ariteks uses clean and renewable energy resources. It consumes minimum amount of water by using continuous optimised systems.

Based in 14000m² with 12 separate in house R&D laboratories, the company spends 5% of its budget for research and developing future technologies. It focuses especially on 3rd generation solar cells on flexible fabrics and biosensing textiles.



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220 gr/m², 100% Cotton,
VAT Dyed,
Flame Retardant
(100 Wash Resistant),
2/1S Twill Fabric



Sample



ArWoWear T1 Flame Pro - 5284 Orange



ArWoWear T1 Flame Pro - 5285 Dark Green



ArWoWear T1 Flame Pro - 5286 Red



ArWoWear T1 Flame Pro - 5287 Dark Blue



ArWoWear T1 Flame Pro - 5288 Black



ArWoWear T1 Flame Pro - 5289 Navy



ArWoWear T1 Flame Pro - 5290 Grey



Description

ArWoWear T1 Flame Pro is light weight 220 gr/m², 100% cotton, vat dyed, flame retardant workwear fabric. It has flame retardant function with EN ISO 11612 certification. It is mostly used as flame retardant lining. It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	100% Cotton (CO)	EN ISO 2076
Yarn	Warp:40/2Ne; Weft:40/2Ne	EN ISO 2060
Weight	220 ±5 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>800N; Weft>600N	EN ISO 13934-1
Tear Strength	Warp>20N; Weft>15N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Coveralls	
Quality Management	Done	ISO 9001
Flame and Heat Protection	Yes	EN ISO 11612



260 gr/m², 100% Cotton,
VAT Dyed,
Flame Retardant
(100 Wash Resistant),
3/1S Twill Fabric



Sample



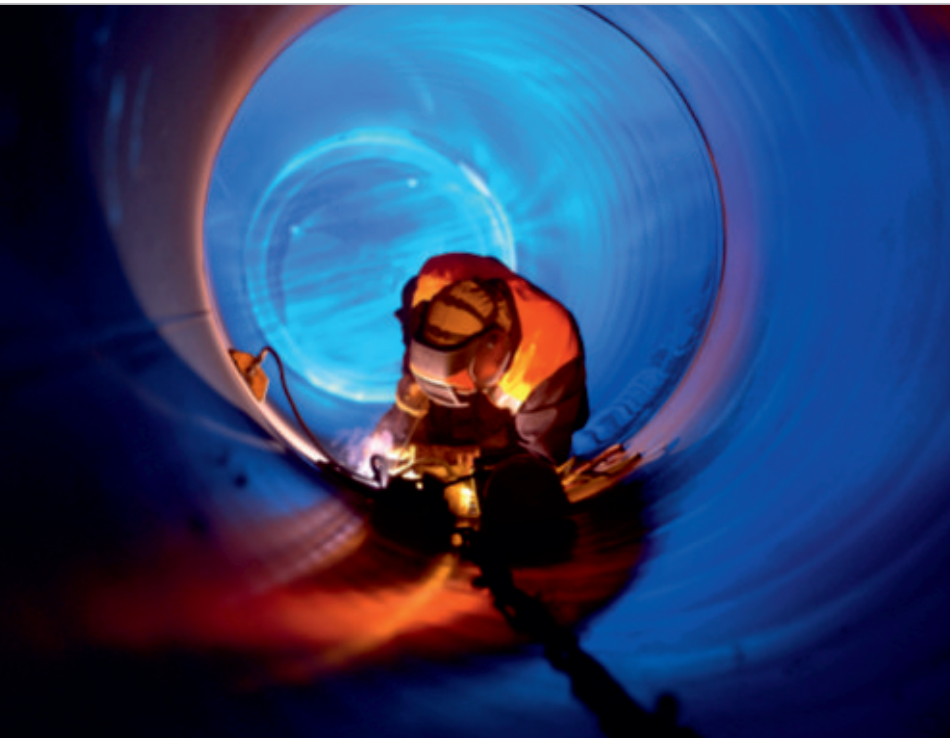
ArWoWear T2 Flame Pro -
4319 OrangeArWoWear T2 Flame Pro -
4320 Dark GreenArWoWear T2 Flame Pro -
4321 RedArWoWear T2 Flame Pro -
4323 Dark BlueArWoWear T2 Flame Pro -
4324 BlackArWoWear T2 Flame Pro -
4325 NavyArWoWear T2 Flame Pro -
4327 Grey

Description

ArWoWear T2 Flame Pro is light weight 260 gr/m², 100% cotton, vat dyed, flame retardant workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	100% Cotton (CO)	EN ISO 2076
Yarn	Warp:40/2Ne; Weft:40/2Ne	EN ISO 2060
Weight	260 ±5 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>800N; Weft>600N	EN ISO 13934-1
Tear Strength	Warp>20N; Weft>15N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Coveralls	
Quality Management	Done	ISO 9001
Flame and Heat Protection	Yes	EN ISO 11612
Welding Protection	Yes	EN ISO 11611
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
ATPV	> 7 cal/cm ²	EN ISO 61482-1-1



360 gr/m², 100% Cotton,
VAT Dyed,
Flame Retardant
(100 Wash Resistant),
3/1S Twill Fabric



Sample



**ArWoWear T11 Flame Pro -
4334 Orange****ArWoWear T11 Flame Pro -
4335 Dark Green****ArWoWear T11 Flame Pro -
4336 Red****ArWoWear T11 Flame Pro -
4338 Dark Blue****ArWoWear T11 Flame Pro -
4339 Black****ArWoWear T11 Flame Pro -
4340 Navy****ArWoWear T11 Flame Pro -
4342 Grey**

Description

ArWoWear T11 Flame Pro is heavy weight 360 gr/m², 100% cotton, vat dyed, flame retardant workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	100% Cotton (CO)	EN ISO 2076
Yarn	Warp:20/2Ne; Weft:20/2Ne	EN ISO 2060
Weight	360 ±5 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>1600N; Weft>1000N	EN ISO 13934-1
Tear Strength	Warp>30N; Weft>25N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Coveralls	
Quality Management	Done	ISO 9001
Flame and Heat Protection	Yes	EN ISO 11612
Welding Protection	Yes	EN ISO 11611
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
ATPV	> 15 cal/cm ²	EN ISO 61482-1-1



450 gr/m², 100% Cotton,
VAT Dyed,
Flame Retardant
(100 Wash Resistant),
4/1 Satin Fabric



Sample



ArWoWear T12 Flame Pro - 5323 Orange



ArWoWear T12 Flame Pro - 5324 Red



ArWoWear T12 Flame Pro - 5325 Navy



ArWoWear T12 Flame Pro - 5326 Grey



Description

ArWoWear T12 Flame Pro is heavy weight 450 gr/m², 100% cotton, vat dyed, flame retardant workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. It is durable up to 100 washing. Suitable for Shipyard welders in cold climates.

Technical Parameters

Name	Values	Standards
Fiber	100% Cotton (CO)	EN ISO 2076
Yarn	Warp:16/2Ne; Weft:16/2Ne	EN ISO 2060
Weight	450 ±20 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>2000N; Weft>1400N	EN ISO 13934-1
Tear Strength	Warp>35N; Weft>30N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Coveralls	
Quality Management	Done	ISO 9001
Flame and Heat Protection	Yes	EN ISO 11612
Welding Protection	Yes	EN ISO 11611
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
ATPV	> 20 cal/cm ²	EN ISO 61482-1-1



520 gr/m², 100% Cotton,
VAT Dyed,
Flame Retardant
(100 Wash Resistant),
5/2 Satin Fabric



Sample



ArWoWear T13 Flame Pro - 5327 Orange



ArWoWear T13 Flame Pro - 5328 Red



ArWoWear T13 Flame Pro - 5329 Navy



ArWoWear T13 Flame Pro - 5330 Grey



Description

ArWoWear T13 Flame Pro is heavy weight 520 gr/m², 100% cotton, vat dyed, flame retardant workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. It is durable up to 100 washing. Suitable for Shipyard welders in cold climates.

Technical Parameters

Name	Values	Standards
Fiber	100% Cotton (CO)	EN ISO 2076
Yarn	Warp:16/2Ne; Weft:16/2Ne	EN ISO 2060
Weight	520 ±20 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>2400N; Weft>1800N	EN ISO 13934-1
Tear Strength	Warp>35N; Weft>30N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Coveralls	
Quality Management	Done	ISO 9001
Flame and Heat Protection	Yes	EN ISO 11612
Welding Protection	Yes	EN ISO 11611
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
ATPV	> 20 cal/cm ²	EN ISO 61482-1-1



260 gr/m², 80% Cotton
20% Polyester, VAT Dyed,
Flame Retardant
(100 Wash Resistant),
3/1S Twill Fabric



Sample



ArWoWear T20 Flame Pro -
4722 YellowArWoWear T20 Flame Pro -
4723 OrangeArWoWear T20 Flame Pro -
4724 Dark GreenArWoWear T20 Flame Pro -
4725 RedArWoWear T20 Flame Pro -
4726 Dark BlueArWoWear T20 Flame Pro -
4727 BlackArWoWear T20 Flame Pro -
4728 NavyArWoWear T20 Flame Pro -
4729 GrayArWoWear T20 Flame Pro -
4730 Dark NavyArWoWear T20 Flame Pro -
4731 Khaki

Description: ArWoWear T20 Flame Pro is light weight 260 gr/m², 80% cotton 20% polyester, vat dyed, flame retardant workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	80% Cotton (CO) 20% Polyester (PES)	EN ISO 2076
Yarn	Warp:30/2Ne; Weft:30/2Ne	EN ISO 2060
Weight	260 ±5 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>1000N; Weft>800N	EN ISO 13934-1
Tear Strength	Warp>20N; Weft>15N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Coveralls	
Quality Management	Done	ISO 9001
Flame and Heat Protection	Yes	EN ISO 11612
Welding Protection	Yes	EN ISO 11611
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
ATPV	> 10 cal/cm ²	EN ISO 61482-1-1



330 gr/m², 80% Cotton
20% Polyester, VAT Dyed,
Flame Retardant
(100 Wash Resistant),
3/1S Twill Fabric



Sample



ArWoWear T21 Flame Pro -
4732 YellowArWoWear T21 Flame Pro -
4733 OrangeArWoWear T21 Flame Pro -
4734 Dark GreenArWoWear T21 Flame Pro -
4735 RedArWoWear T21 Flame Pro -
4736 Dark BlueArWoWear T21 Flame Pro -
4737 BlackArWoWear T21 Flame Pro -
4738 NavyArWoWear T21 Flame Pro -
4739 GrayArWoWear T21 Flame Pro -
4740 Dark NavyArWoWear T21 Flame Pro -
4741 Khaki

Description: ArWoWear T21 Flame Pro is heavy weight 330 gr/m², 80% cotton 20% polyester, vat dyed, flame retardant workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	80% Cotton (CO) 20% Polyester (PES)	EN ISO 2076
Yarn	Warp:20/2Ne; Weft:20/2Ne	EN ISO 2060
Weight	330 ±5 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>1200N; Weft>1000N	EN ISO 13934-1
Tear Strength	Warp>25N; Weft>20N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Coveralls	
Quality Management	Done	ISO 9001
Flame and Heat Protection	Yes	EN ISO 11612
Welding Protection	Yes	EN ISO 11611
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
ATPV	> 11 cal/cm ²	EN ISO 61482-1-1



260 gr/m², 90% Cotton
10% Polyamide, VAT Dyed,
Flame Retardant
(100 Wash Resistant),
3/1S Twill Fabric



Sample



ArWoWear T30 Flame Pro -
4742 YellowArWoWear T30 Flame Pro -
4743 OrangeArWoWear T30 Flame Pro -
4744 Dark GreenArWoWear T30 Flame Pro -
4745 RedArWoWear T30 Flame Pro -
4746 Dark BlueArWoWear T30 Flame Pro -
4747 BlackArWoWear T30 Flame Pro -
4748 NavyArWoWear T30 Flame Pro -
4749 GrayArWoWear T30 Flame Pro -
4750 Dark NavyArWoWear T30 Flame Pro -
4751 Khaki

Description: ArWoWear T30 Flame Pro is light weight 260 gr/m², 90% cotton 10% polyamide, vat dyed, flame retardant workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	90% Cotton (CO) 10% Polyamide (PA)	EN ISO 2076
Yarn	Warp:30/2Ne; Weft:30/2Ne	EN ISO 2060
Weight	260 ±5 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>1200N; Weft>1000N	EN ISO 13934-1
Tear Strength	Warp>25N; Weft>20N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Coveralls	
Quality Management	Done	ISO 9001
Flame and Heat Protection	Yes	EN ISO 11612
Welding Protection	Yes	EN ISO 11611
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
ATPV	> 10 cal/cm ²	EN ISO 61482-1-1



330 gr/m², 90% Cotton
10% Polyamide, VAT Dyed,
Flame Retardant
(100 Wash Resistant),
3/1S Twill Fabric



Sample



**ArWoWear T31 Flame Pro -
4752 Yellow****ArWoWear T31 Flame Pro -
4753 Orange****ArWoWear T31 Flame Pro -
4754 Dark Green****ArWoWear T31 Flame Pro -
4755 Red****ArWoWear T31 Flame Pro -
4756 Dark Blue****ArWoWear T31 Flame Pro -
4757 Black****ArWoWear T31 Flame Pro -
4758 Navy****ArWoWear T31 Flame Pro -
4759 Gray****ArWoWear T31 Flame Pro -
4760 Dark Navy****ArWoWear T31 Flame Pro -
4761 Khaki**

The technical data on this guide is given for information and correct at the time of design. It can be changed without prior notice.

Description: ArWoWear T31 Flame Pro is heavy weight 330 gr/m², 90% cotton 10% polyamide, vat dyed, flame retardant workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. It is durable up to 100 washing.

























Technical Parameters

Name	Values	Standards
Fiber	90% Cotton (CO) 10% Polyamide (PA)	EN ISO 2076
Yarn	Warp:20/2Ne; Weft:20/2Ne	EN ISO 2060
Weight	330 ±5 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>1400N; Weft>1200N	EN ISO 13934-1
Tear Strength	Warp>30N; Weft>25N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Coveralls	
Quality Management	Done	ISO 9001
Flame and Heat Protection	Yes	EN ISO 11612
Welding Protection	Yes	EN ISO 11611
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
ATPV	> 11 cal/cm ²	EN ISO 61482-1-1

Fashion Fabrics



Technical Fabrics

  BUILDING	  HOME	  PROTECTION	  MEDICAL	  SPORT	  TRANSPORT
  GEOLOGY	  PACKAGE	  CLOTH	  AGRICULTURE	  ENVIRONMENT	  MACHINE

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